



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE105-14102W2
Job Sheet 199667



Part No: RBE105-14102W2

Job Qty: 1 pcs

Part Name: Connecting Pin Set



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/29/19

Job Tracking No:

Due Date: 11/6/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 18830

Note: DWG RBE105-14102W2 Rev 1 IPP Rev. A 19.08.26 New issue DP Verify DD

Ship Via:



Bill of Materials

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S230507



Part: RBE105-14102W2

Job No: 199667

Serial No/Batch: S230507

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 11/11/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	11/6/19		0.00	0.05	Small Fab - 1		MK
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	1 pcs	11/6/19		0.00	0.00	QC 5 - 10		NOV 11 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49	DAS	
							QC 5 - 51	81	
							QC 5 - 58	8-89	
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	1 pcs ✓	11/6/19		0.00	0.00	Packaging 3 - 1 - B4B		NOV 11 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B ✓		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - FG	1 pcs ✓	11/6/19		0.00	0.00	QC 21 - FG - 21 ✓		NOV 11 2019
							QC 21 - FG - 70		
							QC 21 - SA - 53		

Part Op 100 - Pick bag and tag.
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O
 120 - Identify as per dwg & Stock Location:
 130 - QC21- Final Inspection - Work Order Release

NOV 11 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RBE105-14102W2-1	Connecting Pin Assembly	4 pcs (4 ea)	100-Small Fab - 1	5730406

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	RBE105-14102W2-1	4	0	0

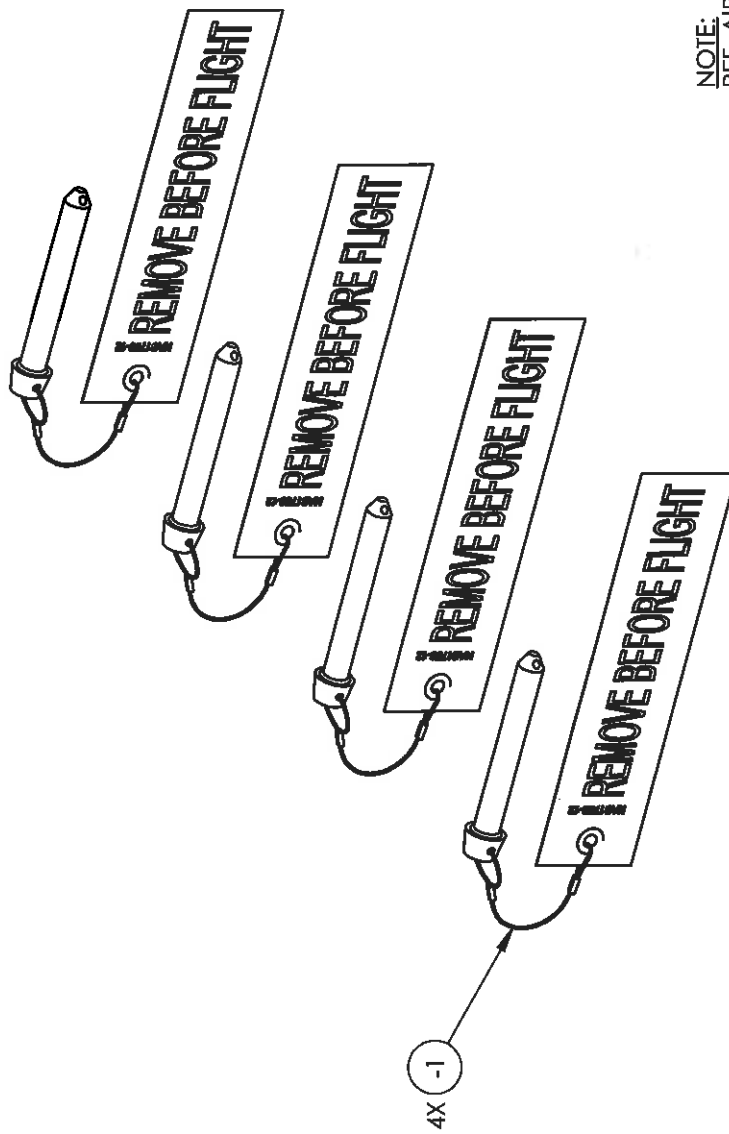
Part Specifications

Specifications could not be found.

Plex 8/29/19 9:12 AM Dart.lajeunesse.marie

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REV		ECR	REVISIONS	
REV		ECR	DESCRIPTION	DATE
1			RELEASED FOR PRODUCTION.	9/20/2016



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 199667 MLS
1908-29

NOTE:
REF. AIRBUS T/N: 105-14102W2.

									
TITLE CONNECTING PIN - SET									
DWG NO. RBE105-14102W2									
REV 1									
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS ± 1/8 ANGLES ± .5° SURFACES ± 125/									
XXX ± .005 XX ± .01 X ± .1									
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R									
2. DIMENSIONAL LIMITS APPLY AFTER PLATING									
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009									
USED ON MODEL H145									
APPROVED: GILBERT									
SCALE 1:5 DATE 8/17/2016 SHEET 1 OF 3									

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	MAT'L
	X		-1	4	CONNECTING PIN ASSEMBLY			2	
	1		-3		CONNECTING PIN	4140/4142		3	
	1	B/O	-5		REMOVE BEFORE FLIGHT	NYLON	NAS 1756-12	2	
	1	B/O	-7		LANYARD	COATED STEEL	Ø1/16 X 6 (CARR LANE #CL-2-C)	2	
	2	B/O	-9		FERRULE	ALUMINUM	Ø1/16 X 3/8 (MCMASTER-CARR #3896T31)	2	
	ASSY -1								

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____		DISPOSITION		DEPARTMENT/PROCESS	
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐		Cross tube ☐ Small Fab ☐ Finishing ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042)	
Description Work Order Deviation		Disposition			
Root Cause		FAULT CATEGORY			
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____			
		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐			
		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐			
		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐			